

FIG. 1

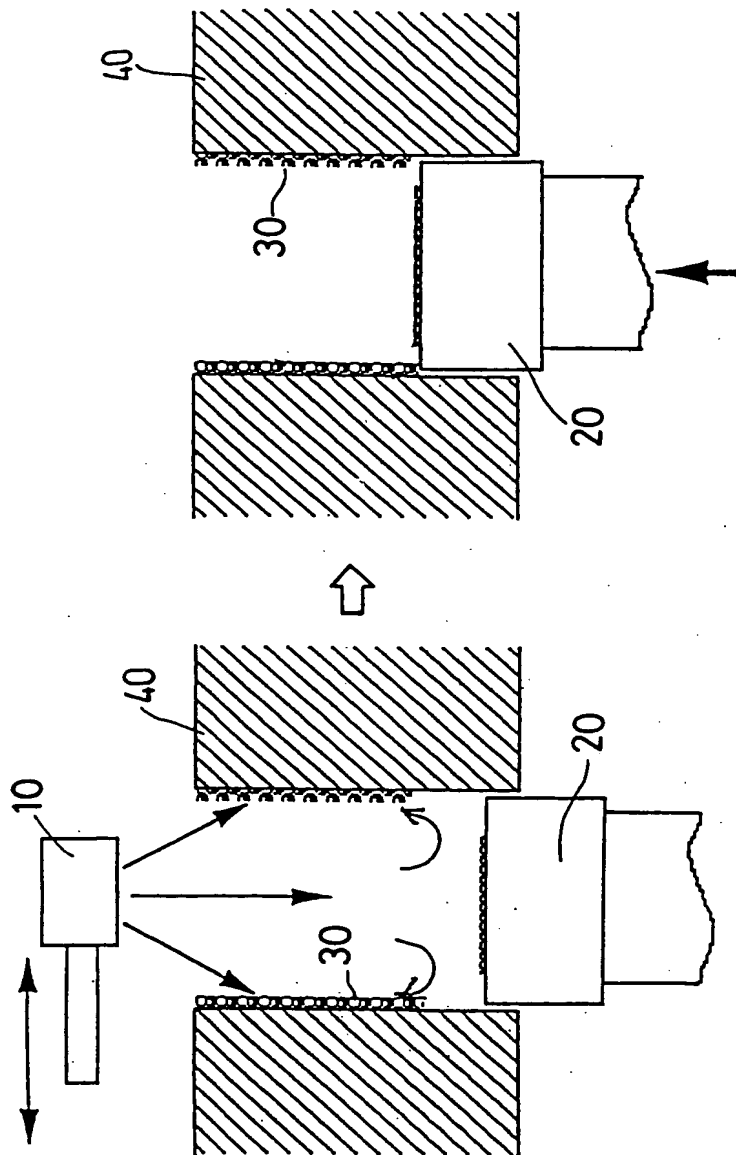
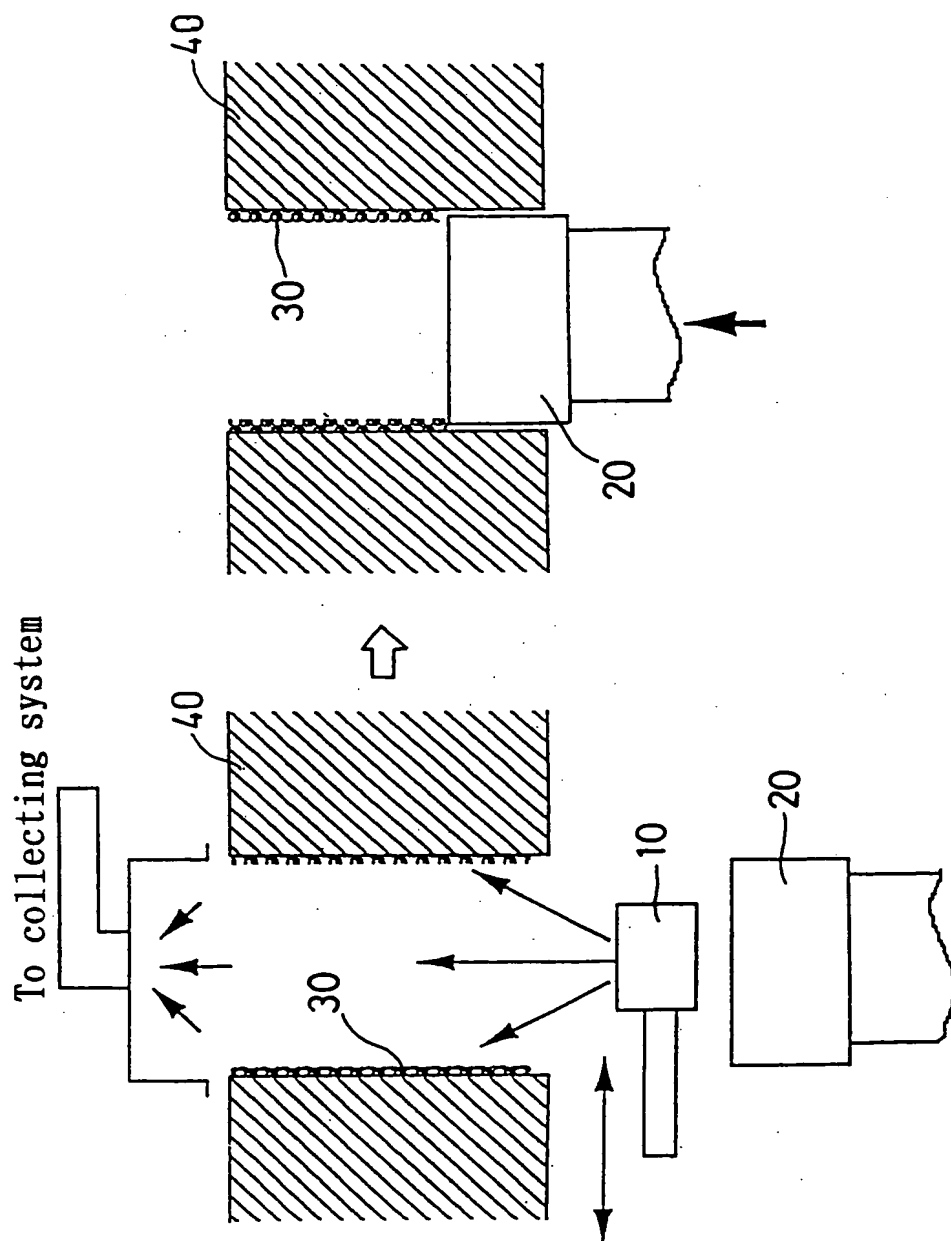


FIG. 2

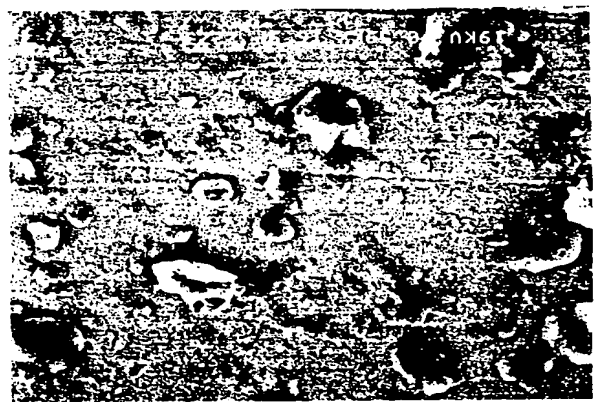


7034783 62242650

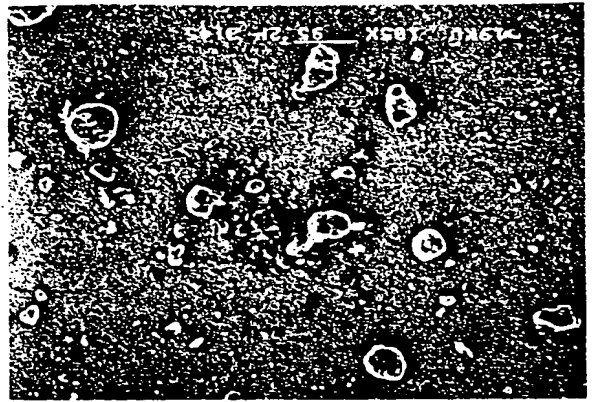
FIG. 3



No. 1



No. 4



No. 5

FIG. 4

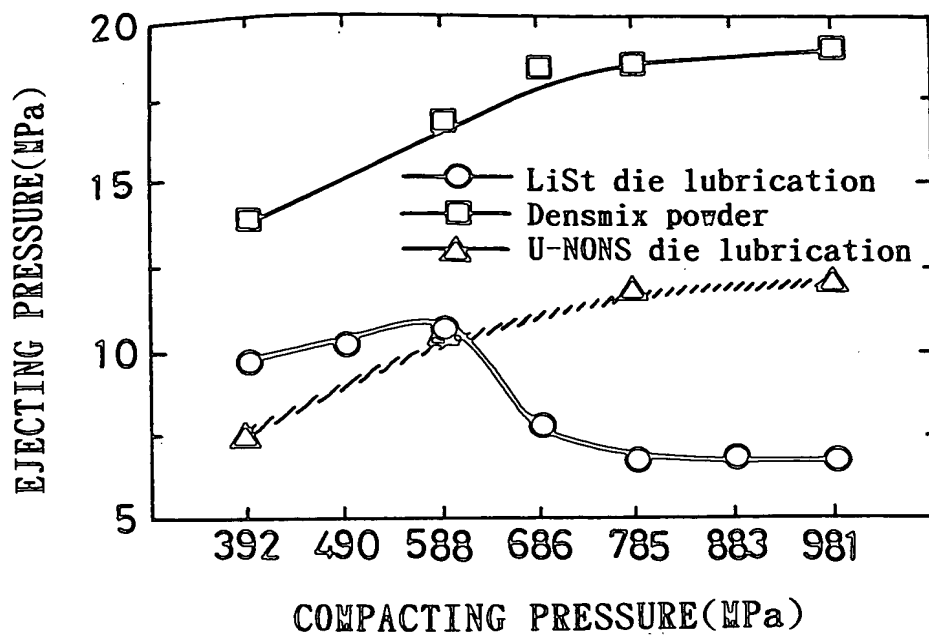
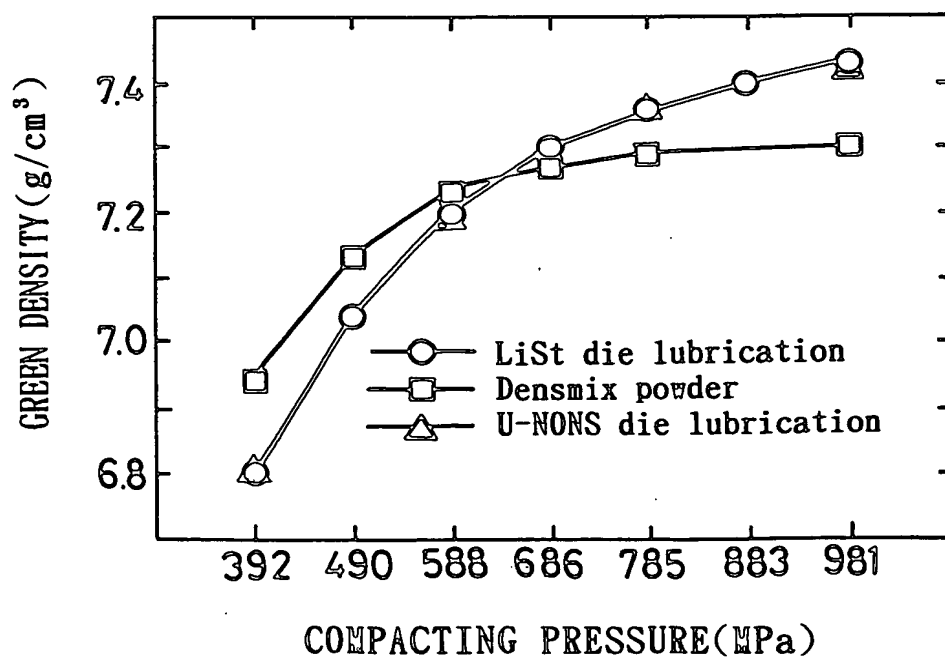
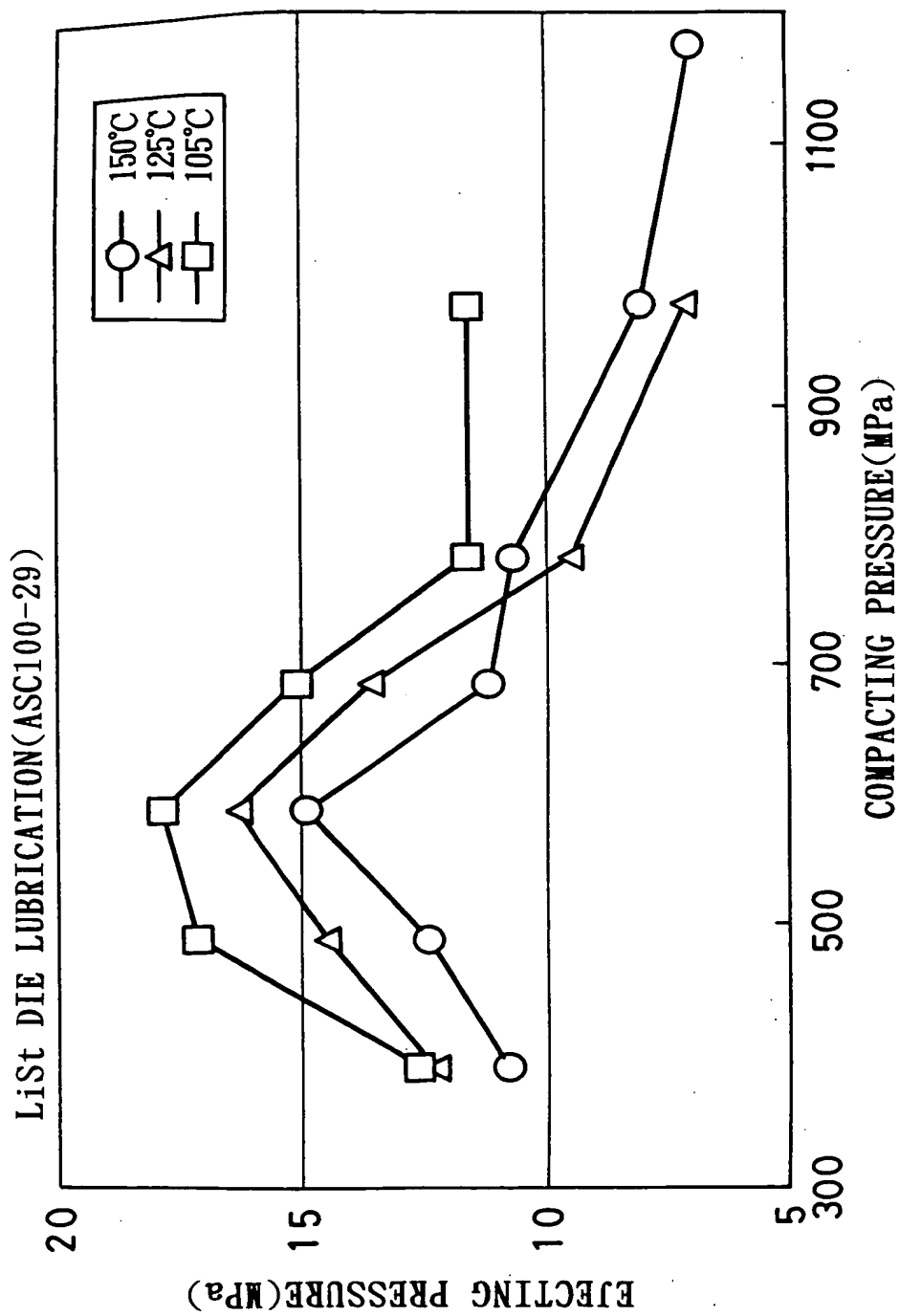


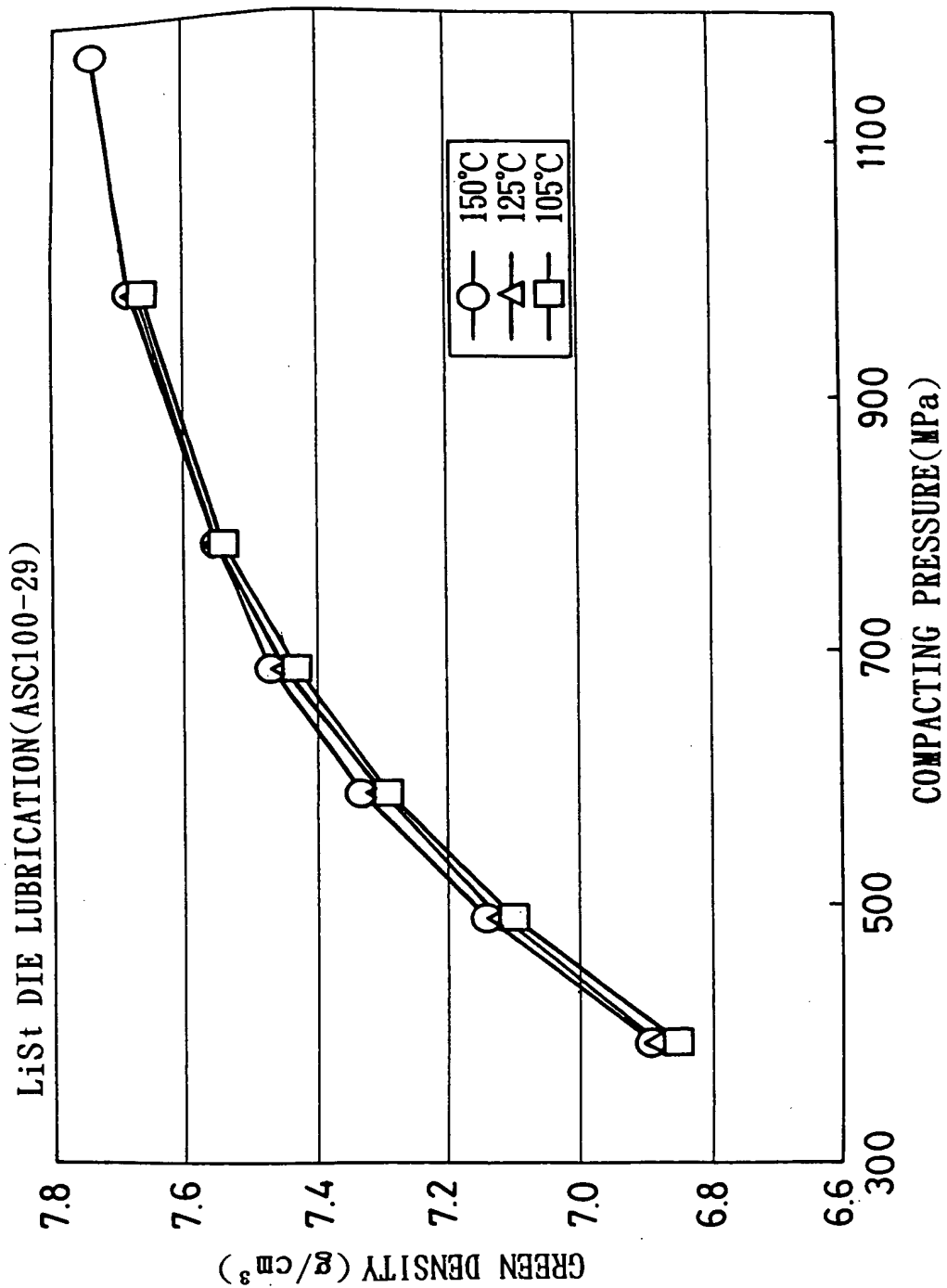
FIG. 5



# FIG. 6



# FIG. 7



# FIG. 8

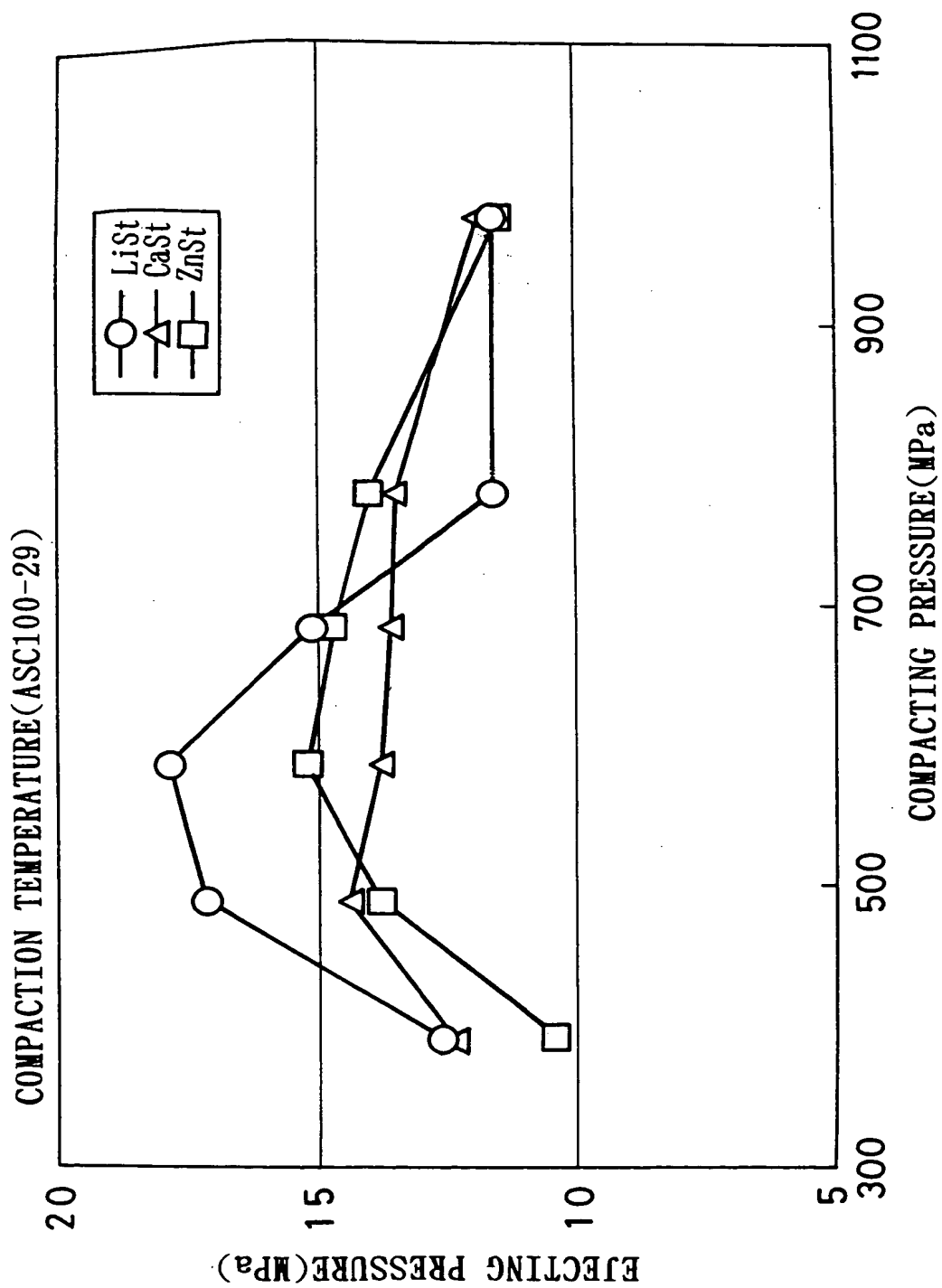
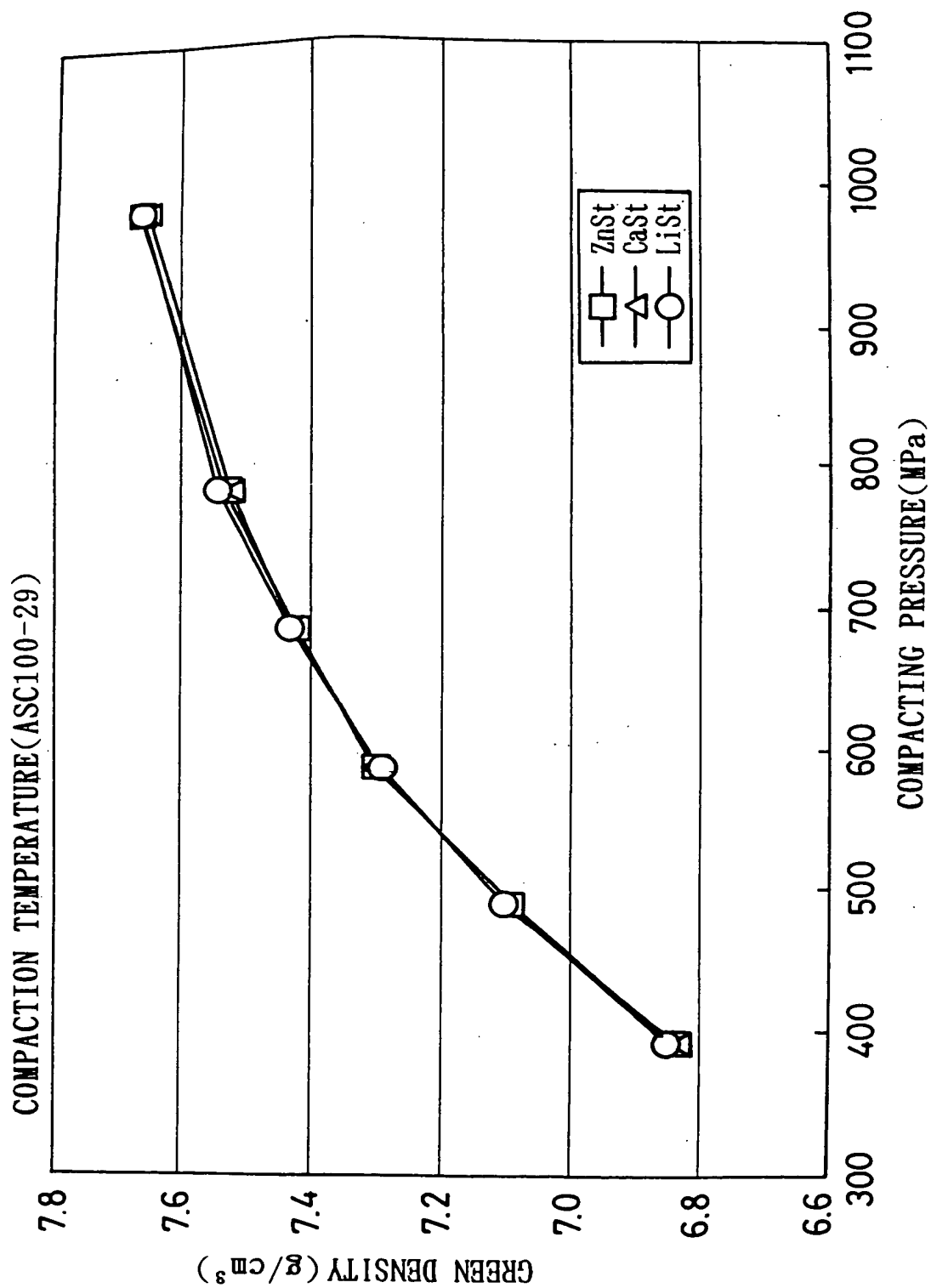


FIG. 9





# FIG. 10

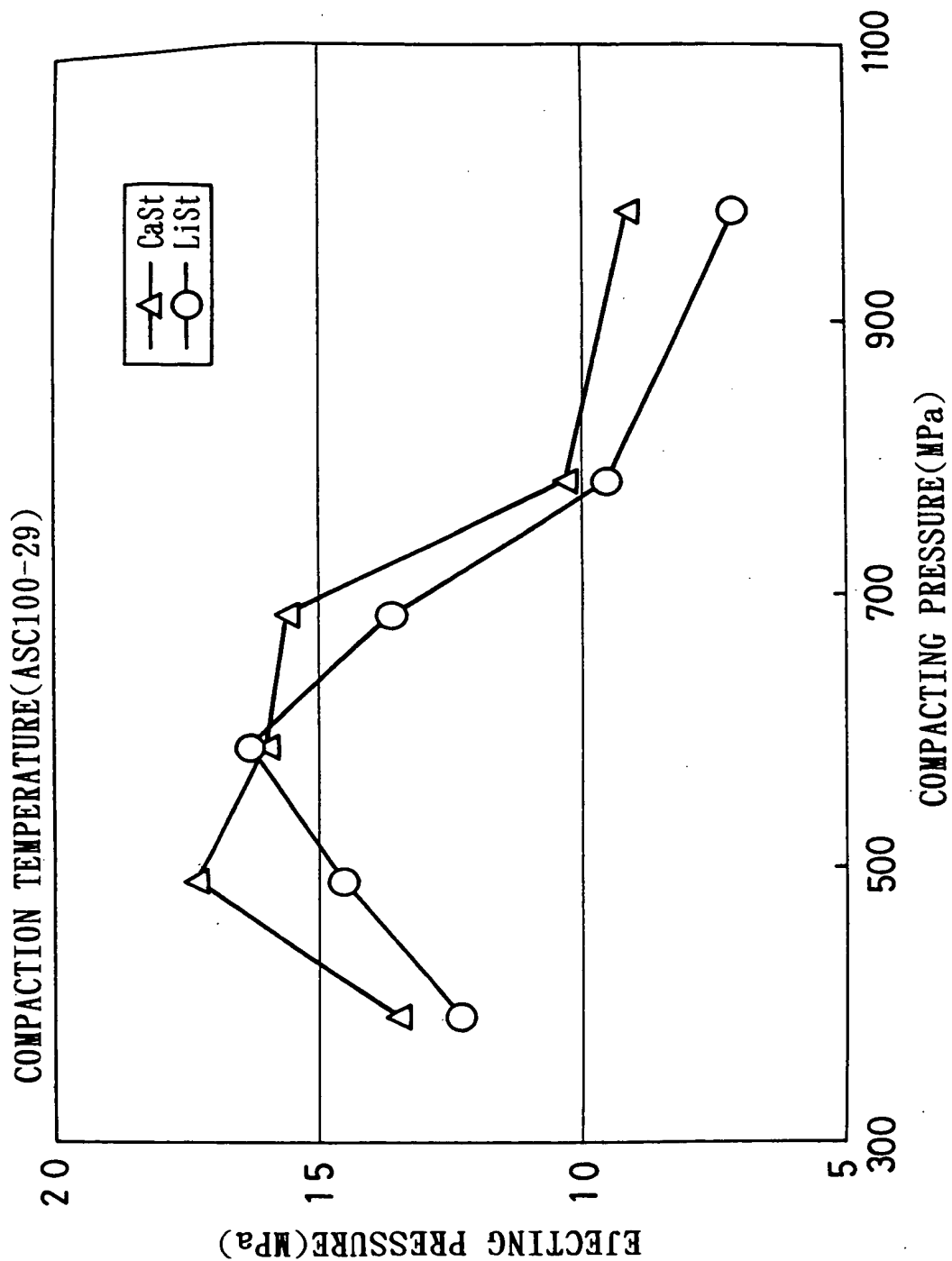




FIG. 12

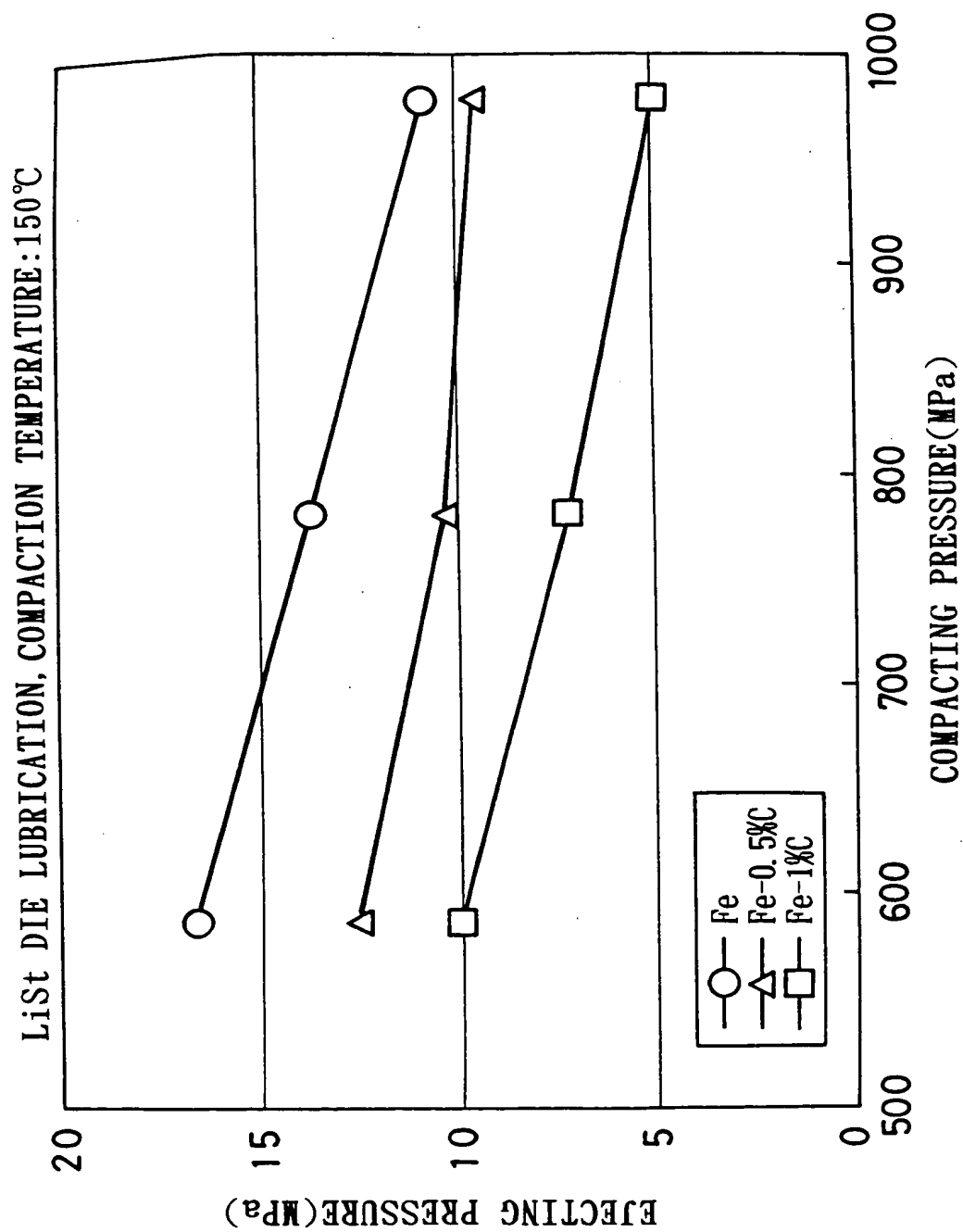
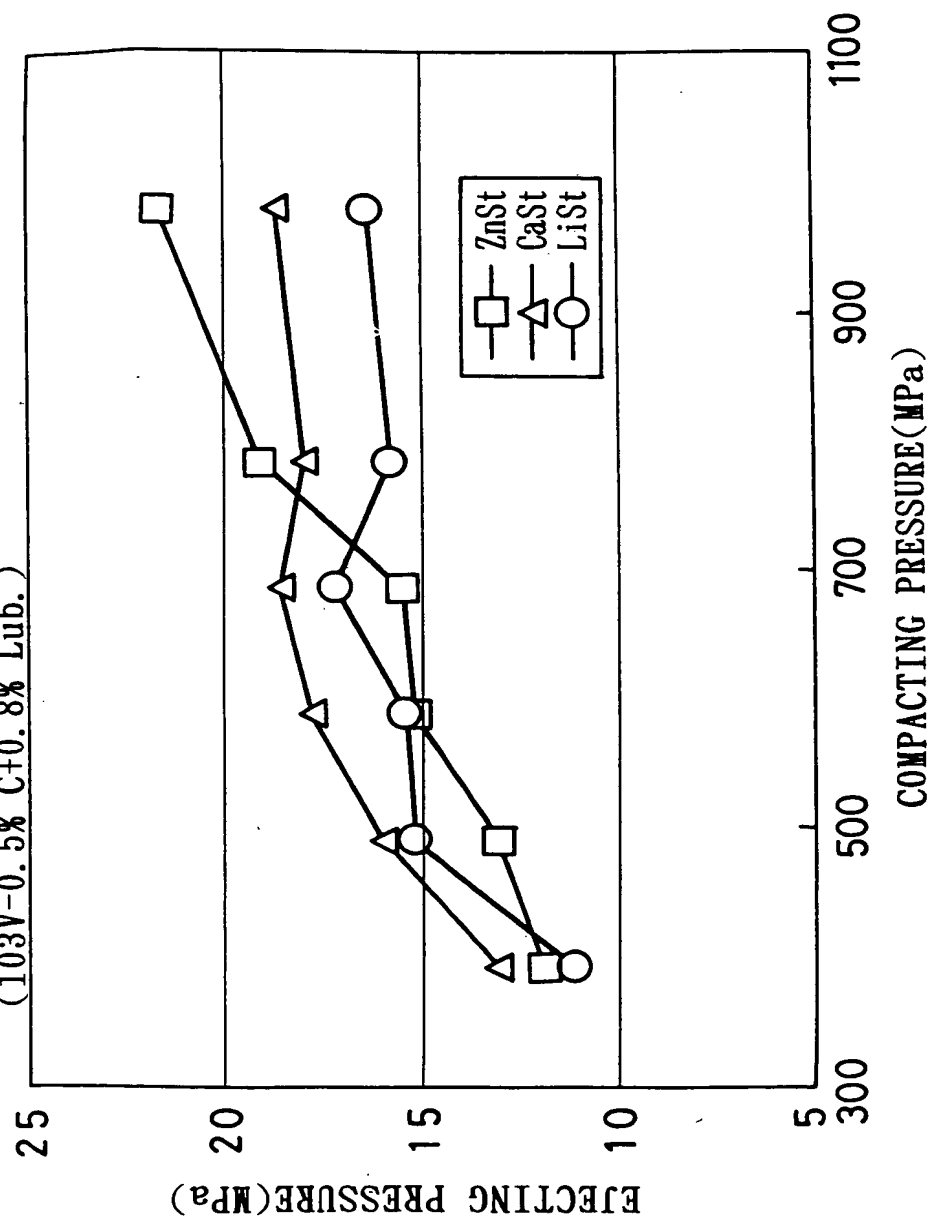
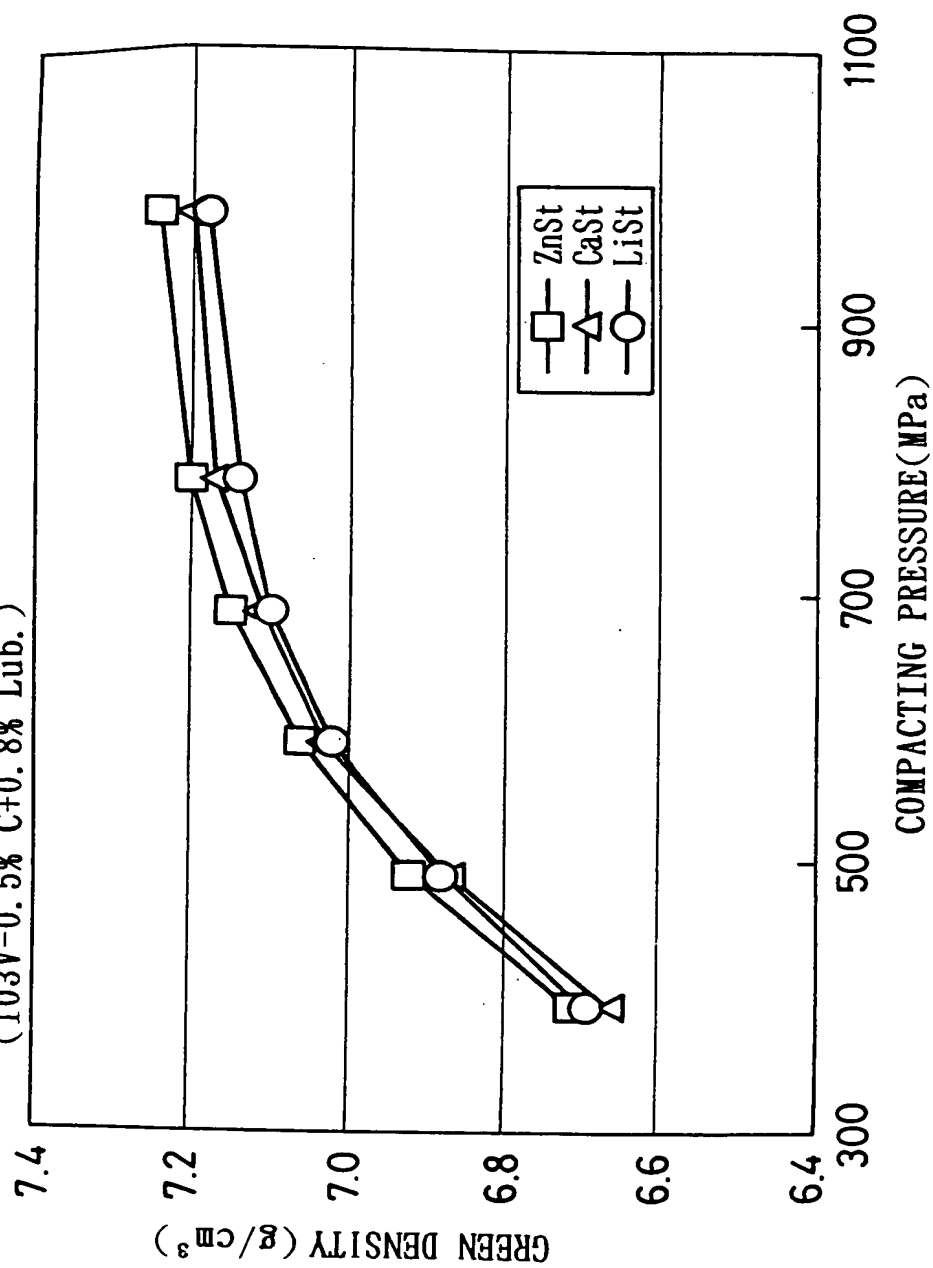




FIG. 14

COMPACTION TEMPERATURE : ROOM TEMPERATURE  
(103V-0.5% C+0.8% Lub.)





# FIG. 16

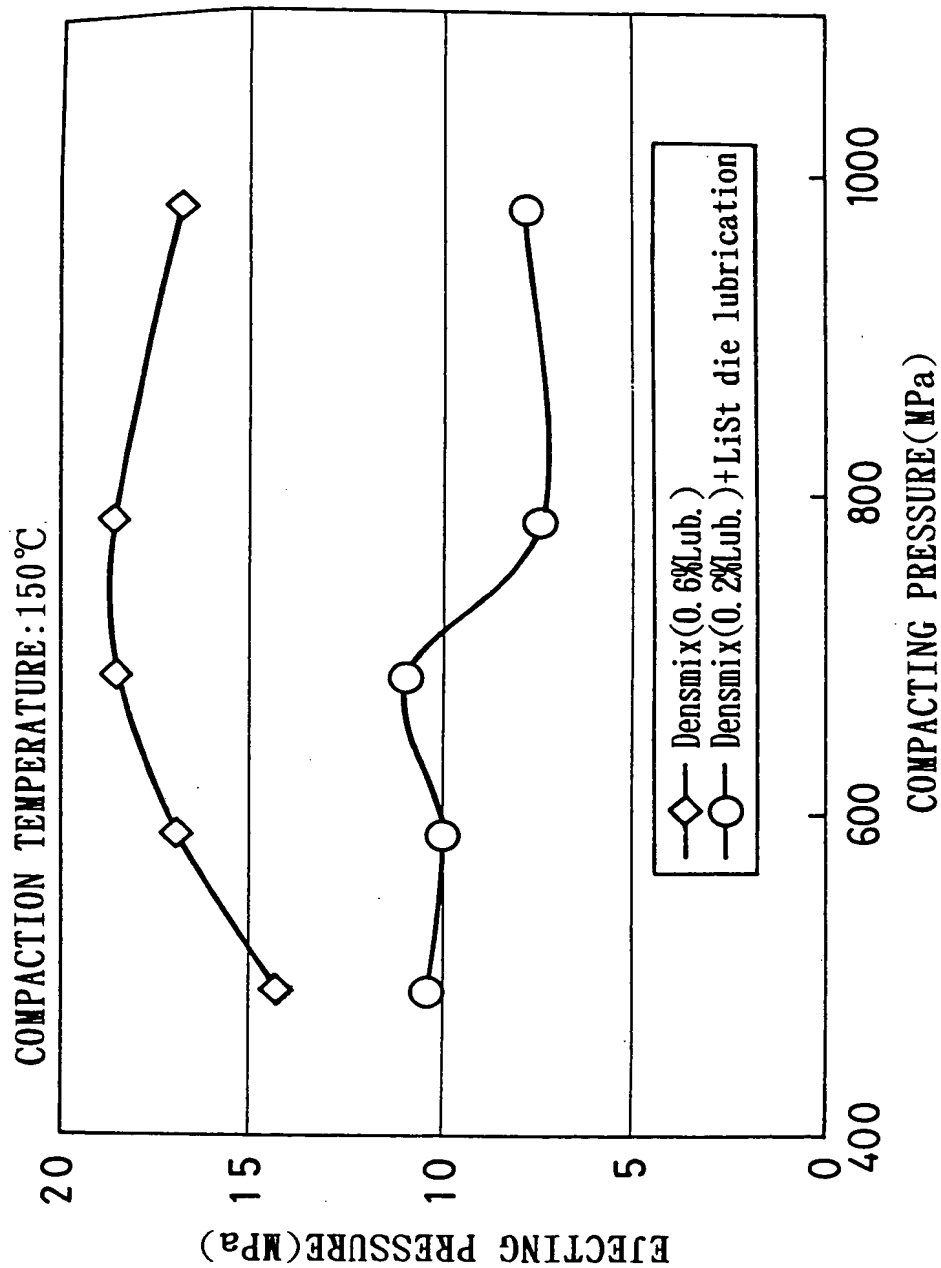
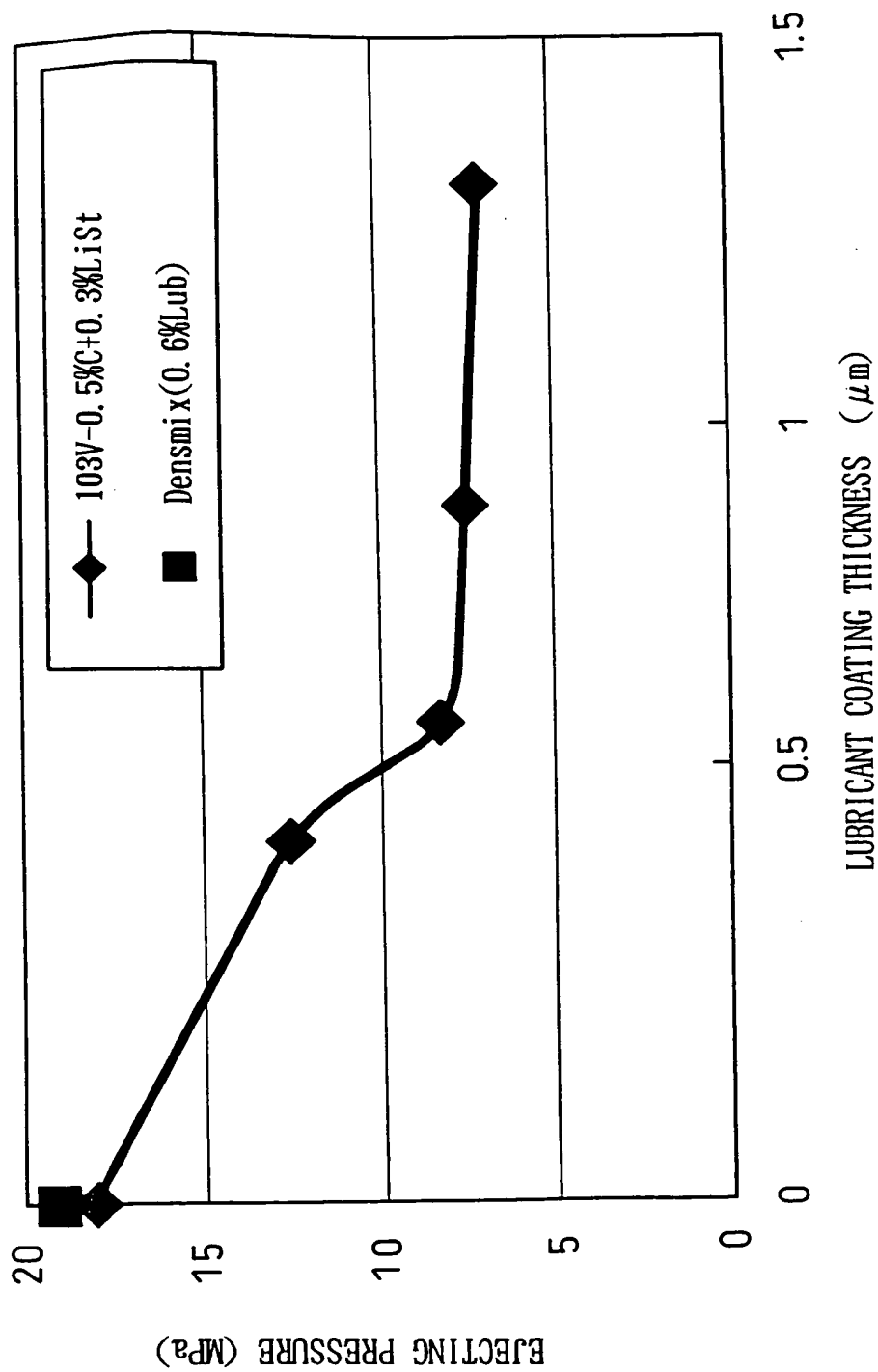


FIG. 17

RELATIONSHIP BETWEEN LUBRICANT COATING THICKNESS  
AND EJECTING PRESSURE (150°C, 784MPa)





# FIG. 18

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

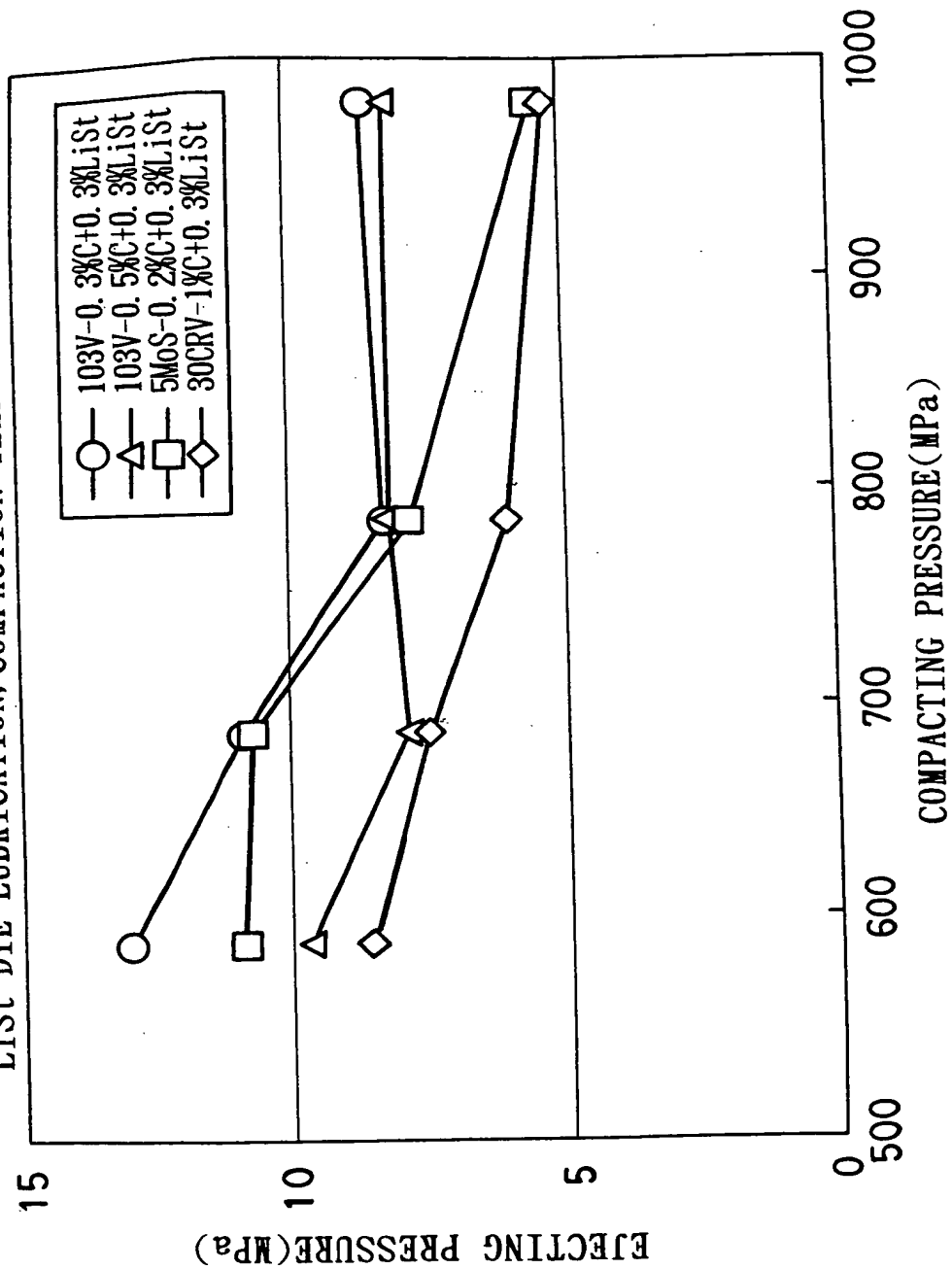






FIG. 21

